

## **CNC - Vertical Boring Mill – Double Column**

Maker : KOLOMNA  
Type: KR1565  
Year of Manf.: 1980/rebuilt and retrofitted by Feichter/Austria in 2008  
CNC Control: Siemens 840 D

### **Specifications:**

|                                 |                 |        |            |
|---------------------------------|-----------------|--------|------------|
| max. turning dia.               | 5200            | mm     | (205 inch) |
| max. workpiece height           | 3300            | mm     | (130 inch) |
| table dia.                      | 4500            | mm     | (177 inch) |
| tiling angle of turning head    | -15/+40         | deg.   |            |
| max. table load                 | 60              | to     |            |
| tabl speeds                     | 0.34– 36        | rpm    |            |
| hor./vert. feed of turning head | 0.5 – 470       | mm/min |            |
| rapid travel of head and ram    | 1 500           | mm/min |            |
| cross rail speed                | 240             | mm/min |            |
| main drive (table)              | 100             | kW     |            |
| space requirement               | 8.5 x 8.0 x 9.1 | m      |            |
| machine weight                  | 110             | to     |            |

### **Accessories/Features:**

- Two swivelling heads on cross rail, Ram Stroke each 1700 mm
- Chip Conveyor

### **Price :**

**Delivery:** Immediately